



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1163	6437A 1	CRANKCASE TOP ASSEMBLY	1		
2	25	20071	"O" RING, CRANKCASE TOP	1		1
3	30	63326	BEARING, BALL - CRANKCASE	1		
4	31	20594	BEARING, ROLLER - CRANKCA	1		
5	26	66300	OIL SEAL, CRANKCASE TOP (U	1		
6	15	56191A 1	SHIM	AP	CRANKCASE TOP TO CYLINDEF	7
7	10	73456	SCREW, CRANKCASE TOP TO C'	3		
8	14	75670	TAB WASHER, CRANKCSAE TOF	3		
9	848	6430A 3	CYLINDER BLOCK AND CRANKC	1		
10	17	23784	PIN, DOWEL - CRANKCASE TO	2		
11	16	72743	STUD	2	CYLINDER BLOCK TO DRIVE SH	
12	16	78986	STUD	2	CYLINDER BLOCK TO DRIVE SH	
13	16	78986	STUD	2	CRANKCASE TO DRIVE HOUSIN	
14	16	72742	STUD	2	CARBURETOR TO CRANKCASE	
15	10	74824	SCREW	6	CRANKCASE TO CYLINDER BLC	
16	10	35385	SCREW	2	CRANKCASE TO CYLINDER (1 3	
17	10	67450	SCREW	2	CRANKCASE TO CYLINDER BLO	
18	10	26801	SCREW	1	LOCK - CENTER MAIN BEARING	7
19	14	20091	TAB WASHER	1	CENTER MAIN BEARING LOCK S	7
20	21	77207	ELBOW, BLEED DRAIN	1	- PART OF CYLINDER BLOCK AN	
21	32	54936	HOSE, BLEED DRAIN	2	- PART OF CYLINDER BLOCK AN	
22	54	56223	CLAMP, BLEED HOSE ATTACHIN	4	- PART OF CYLINDER BLOCK AN	
23	22	78917	TEE, INJECTION	1	- PART OF CYLINDER BLOCK AN	
24	22	78915	ELBOW, BLEED DRIAN	1	- PART OF CYLINDER BLOCK AN	
25		76347	COVER, TRANSFER PORT	1		
26	27	27936	GASKET, TRANSFER PORT COVI	1		11
27	10	49668	SCREW	1	TRANSFER PORT COVER TO C	
28	10	24646	SCREW	2	TRANSFER PORT COVER TO C	
29	1022	3567	COVER, CYLINDER BLOCK	1		
29	27	78410	GASKET, CYLINDER BLOCK COV	1		11
30	10	76596	SCREW, COVER TO CYLINDER B	2		
31	10	76630	SCREW, COVER TO CYLINDER B	4		
32	27	78411	GASKET, CYLINDER BLOCK TO E	1		11
33		39308	PLATE, BAFFLE - EXHAUST MAN	1		
34	27	78409	GASKET, BAFFLE PLATE TO MAN	1		11
35		73458	COVER, EXHAUST MANIFOLD - S	1		
35		88797	COVER, EXHAUST MANIFOLD - S	1		6
36	10	28782	SCREW	7	MANIFOLD COVER TO CYLINDE	
37	30	63326	BEARING, BALL - CRANKCASE (L	1		
38	26	66302	OIL SEAL, CRANKCASE (LOWER)	1		
39		76355	INDICATOR, TIMING - ELECTRIC	1		